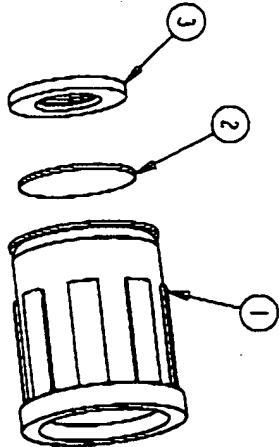
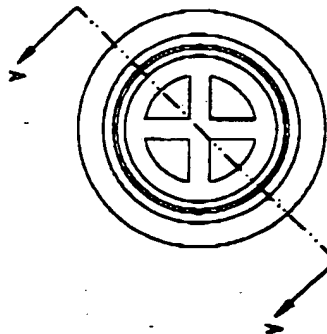
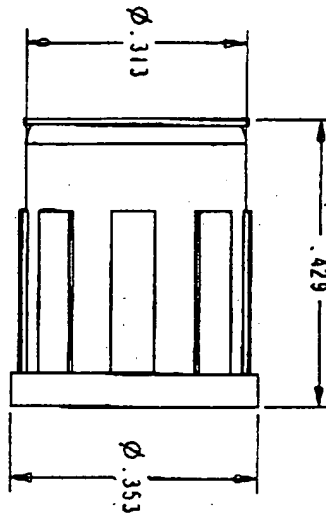


LEASED 11/14/96

DRAWING NO.

103661 PRO-1

APPROVED SUPPLIER: B. BRAUN
SUPPLIER PART NUMBER: S5002300

SCALE 4.000

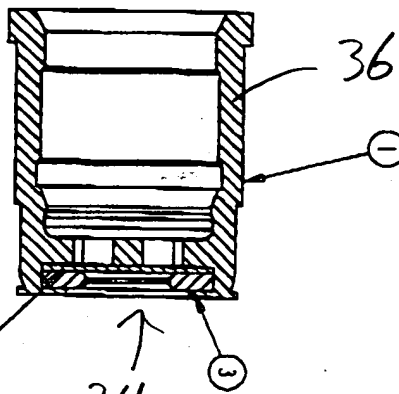
SECTION A-A
SCALE 6.000

Fig. 3

6. PACKAGING:
SEALED IN DOUBLE POLYETHYLENE BAGS AND PLACED IN A CARDBOARD BOX.
5. LABELING: PART NO. AND QUANTITY.
4. PARTICLES AND FIBERS/CLEANLINESS:
NO OIL OR GREASE ON PART.
LOOSE:
PARTICLES: NONE VISIBLE > .025".
FIBERS: NONE VISIBLE > .050" X .005".
EMBEDDED:
PARTICLES: NONE VISIBLE > .020".
FIBERS: NONE VISIBLE > .040" X .005".
3. SURFACE IMPERFECTIONS:
CRACKS, VOIDS OR SHORT SHOTS: NONE.
AIR POCKETS:
OPEN TO SURFACE: NONE.
2. FLASH/BURRS: NONE > .020".
1. GATE STUB: NONE > .015" REMAINING.

NOTES: UNLESS OTHERWISE SPECIFIED

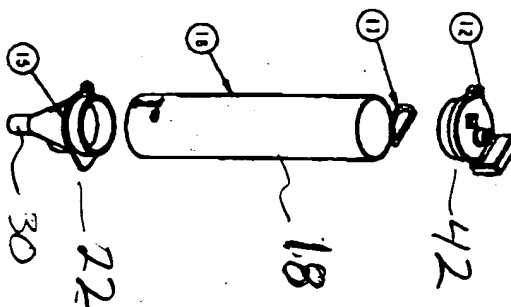
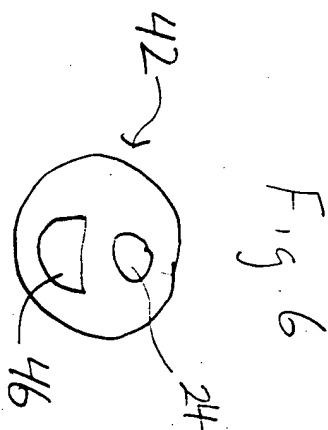
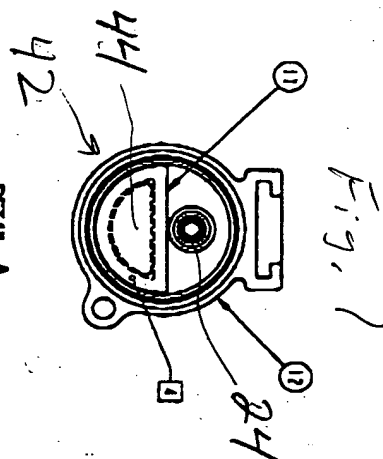
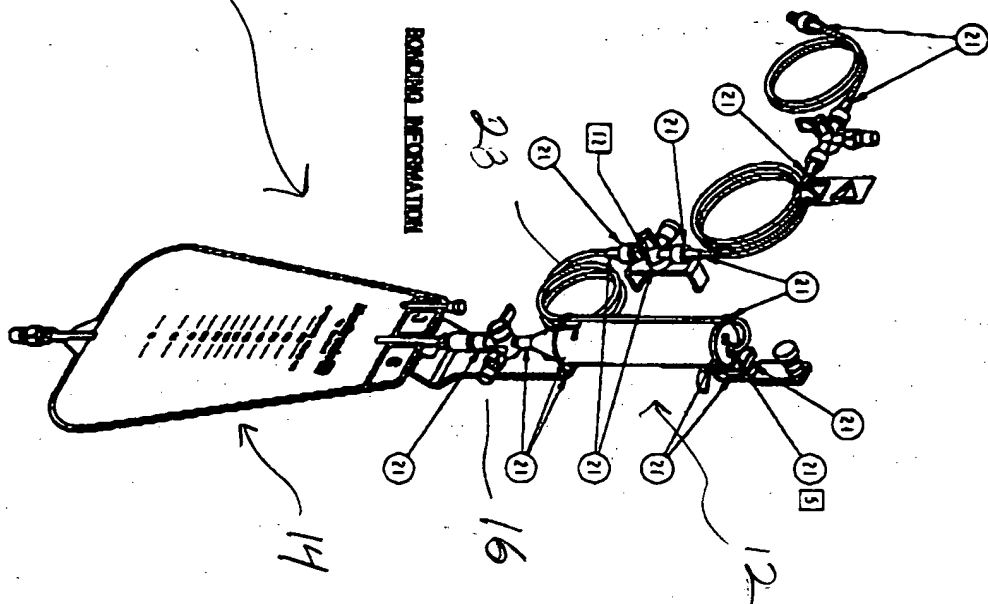
10653-1
10972-1
USED ON

ITEM	PART NO.	DESCRIPTION OR MATERIAL
1	5020A	HOUSING (EASTMAN KODAK POLYALUMER)
2	E01003E	FILTER MEMBRANE (PALLFLEX)
3	T26795	WASHER (DONG-WARNER ADS RESIN)
TITLE: FILTER CAP ASSEMBLY		
BECKER EDMS		
DATE: 11/12/96		
DRAWN BY: J. MILLER		
CHECKED BY: J. MILLER		
APPROVED BY: J. MILLER		
DATE: 11/12/96		
TIME: 10:05 AM		
SCALE: 1:1		

REV'D CO NOT DWG CHG DATE
A 5363 JAM SC 11/17/96

DESIGN NO. 13831 PART

REV 000 NO. 000 CEN. 000
REV 000 NO. 000 CEN. 000



DRP CHAMBER ASSEMBLY
SCALE 3/4

Fig. 5

NOTES: SEE SHEET 1 OF 4.

Fig. 4

ITEM	PART NO.	DESCRIPTION
1	NIVEAU DRAINAGE SYSTEM	Medtronic
2	H. GRIFFITH	Medtronic
3	21-400-10	Medtronic
4	21-400-10	Medtronic
5	21-400-10	Medtronic
6	21-400-10	Medtronic
7	21-400-10	Medtronic
8	21-400-10	Medtronic
9	21-400-10	Medtronic
10	21-400-10	Medtronic
11	21-400-10	Medtronic
12	21-400-10	Medtronic
13	21-400-10	Medtronic
14	21-400-10	Medtronic
15	21-400-10	Medtronic
16	21-400-10	Medtronic
17	21-400-10	Medtronic
18	21-400-10	Medtronic
19	21-400-10	Medtronic
20	21-400-10	Medtronic
21	21-400-10	Medtronic
22	21-400-10	Medtronic
23	21-400-10	Medtronic
24	21-400-10	Medtronic
25	21-400-10	Medtronic
26	21-400-10	Medtronic
27	21-400-10	Medtronic
28	21-400-10	Medtronic
29	21-400-10	Medtronic
30	21-400-10	Medtronic
31	21-400-10	Medtronic
32	21-400-10	Medtronic
33	21-400-10	Medtronic
34	21-400-10	Medtronic
35	21-400-10	Medtronic
36	21-400-10	Medtronic
37	21-400-10	Medtronic
38	21-400-10	Medtronic
39	21-400-10	Medtronic
40	21-400-10	Medtronic
41	21-400-10	Medtronic
42	21-400-10	Medtronic
43	21-400-10	Medtronic
44	21-400-10	Medtronic
45	21-400-10	Medtronic
46	21-400-10	Medtronic
47	21-400-10	Medtronic
48	21-400-10	Medtronic
49	21-400-10	Medtronic
50	21-400-10	Medtronic
51	21-400-10	Medtronic
52	21-400-10	Medtronic
53	21-400-10	Medtronic
54	21-400-10	Medtronic
55	21-400-10	Medtronic
56	21-400-10	Medtronic
57	21-400-10	Medtronic
58	21-400-10	Medtronic
59	21-400-10	Medtronic
60	21-400-10	Medtronic
61	21-400-10	Medtronic
62	21-400-10	Medtronic
63	21-400-10	Medtronic
64	21-400-10	Medtronic
65	21-400-10	Medtronic
66	21-400-10	Medtronic
67	21-400-10	Medtronic
68	21-400-10	Medtronic
69	21-400-10	Medtronic
70	21-400-10	Medtronic
71	21-400-10	Medtronic
72	21-400-10	Medtronic
73	21-400-10	Medtronic
74	21-400-10	Medtronic
75	21-400-10	Medtronic
76	21-400-10	Medtronic
77	21-400-10	Medtronic
78	21-400-10	Medtronic
79	21-400-10	Medtronic
80	21-400-10	Medtronic
81	21-400-10	Medtronic
82	21-400-10	Medtronic
83	21-400-10	Medtronic
84	21-400-10	Medtronic
85	21-400-10	Medtronic
86	21-400-10	Medtronic
87	21-400-10	Medtronic
88	21-400-10	Medtronic
89	21-400-10	Medtronic
90	21-400-10	Medtronic
91	21-400-10	Medtronic
92	21-400-10	Medtronic
93	21-400-10	Medtronic
94	21-400-10	Medtronic
95	21-400-10	Medtronic
96	21-400-10	Medtronic
97	21-400-10	Medtronic
98	21-400-10	Medtronic
99	21-400-10	Medtronic
100	21-400-10	Medtronic

RELEASED

JAN 05 1999

JAN 05 1999

DWG NO	13853	PRO/E	APPROVED SUBCONTRACTOR: W.L. GORE	REV	DCO NO	OWN	CHK	DATE
			PART NUMBER: 030283	2	7856	LH		11/1/98

7. PORE SIZE: 3µm

6. PACKAGING: PACKAGE ON ROLLS WITH 3" MIN. SPOOL DIAMETER. 1 PART ACROSS MAXIMUM, ON NON-OPAQUE CARRIER. SEALED IN DOUBLE POLYETHYLENE BAGS AND PLACED IN SHIPPING CONTAINER TO PREVENT DAMAGE.

5. LABELING: PART NUMBER, QUANTITY AND MANUFACTURER'S LOT NUMBER.

4. PARTICLES AND FIBERS/CLEANLINESS:
NO OIL OR GREASE ON PART.

LOOSE:
PARTICLES: NONE VISIBLE > .025"
FIBERS: NONE VISIBLE > .050" X .005"
EMBEDDED:
PARTICLES: NONE VISIBLE > .010"
FIBERS: NONE VISIBLE > .040" X .005"

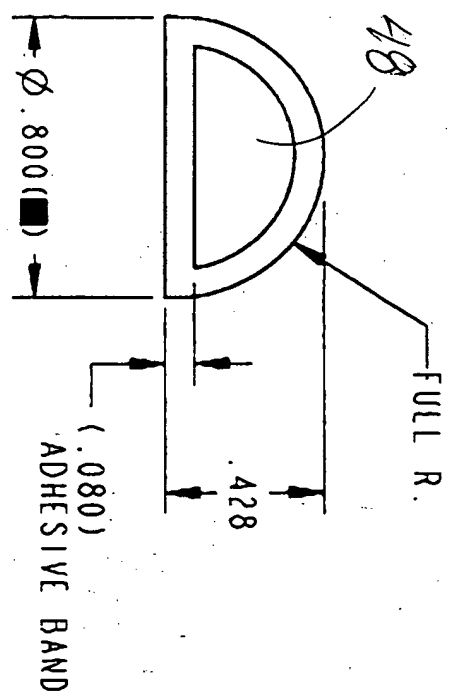
3. SURFACE IMPERFECTIONS:

CREASE, TEARS OR OTHER DAMAGE: NONE
ROUGH EDGES: NONE > .010"

2. CERTIFICATION: SUPPLIER TO PROVIDE CERTIFICATION INCLUDING: P.O. NUMBER, MEDTRONIC PS MEDICAL P/N AND REVISION, MANUFACTURERS LOT NUMBER, PORE SIZE AND BUBBLE POINT DATA (MEAN & STANDARD DEVIATION)

1. () INDICATES INSPECTION DIMENSION.

NOTES: UNLESS OTHERWISE SPECIFIED.



HYDROPHOBIC VENT,
DRIP CHAMBER

ITEM	PART NO.	DESCRIPTION OR MATERIAL	TITLE																								
-	-----	GA 2000 ACRYLIC ADHESIVE																									
-	-----	PTFE MEMBRANE																									
<table border="1"> <tr> <td>DWG</td> <td>L. HAMPTON</td> <td>DATE</td> <td>30-Jul-98</td> <td>APPD</td> <td>13853-1</td> <td>DATE</td> <td>11/21/98</td> <td>SCALE</td> <td>2/1</td> <td>STYL</td> <td>A</td> </tr> <tr> <td>ENG</td> <td></td> <td>DATE</td> <td>11/21/98</td> <td>PART NO.</td> <td>13853-1</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </table>				DWG	L. HAMPTON	DATE	30-Jul-98	APPD	13853-1	DATE	11/21/98	SCALE	2/1	STYL	A	ENG		DATE	11/21/98	PART NO.	13853-1						
DWG	L. HAMPTON	DATE	30-Jul-98	APPD	13853-1	DATE	11/21/98	SCALE	2/1	STYL	A																
ENG		DATE	11/21/98	PART NO.	13853-1																						
<p>Medtronic Medtronic PS Medical Sunnyvale, CA (805) 960-1346</p>																											